



# Analytical method development and validation of on-line sample processing methods

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EURACHEM Workshop. Espoo, 20 May 2013

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- ⇒ The three generation of Flow Analysis: Flow Injection, Sequential injection and Lab-on-Valve microfluidic approaches
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- ⇒ 1<sup>st</sup> case study: In-line  $\mu$ SPE preconcentration of Cr(III) and Cr(VI) in hardwaters using LOV analysis
- ⇒ 2<sup>nd</sup> case study: In-line hollow-fiber liquid-phase microextraction for isolation of Cr(VI) in soil extracts

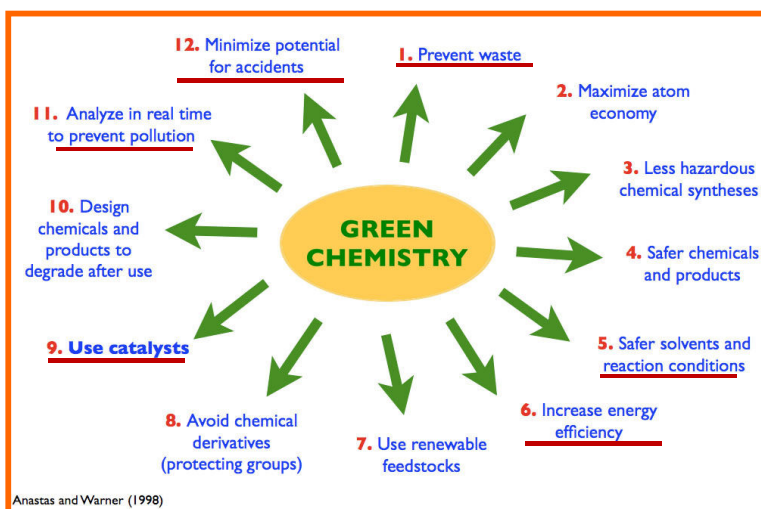
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## On-line measurements: What do we need?

- ⇒ **Automated methods:** Minimum operational maintenance. Implementation of analytical process in a single protocol
- ⇒ **Miniaturization:** Decreased consumption of chemicals and samples
- ⇒ **Throughput:** High sampling frequency for improved method efficiency
- ⇒ **Portability:** Monitoring of parameters (*in-situ*)
- ⇒ **Sample processing:** Clean-up, separation and preconcentration.
- ⇒ **Implementation of QC/QA tools.** Environmental management systems: ISO 14001. 12th principles Green Chemistry

## Principles of Green Chemistry- Role automatic and miniaturized methods

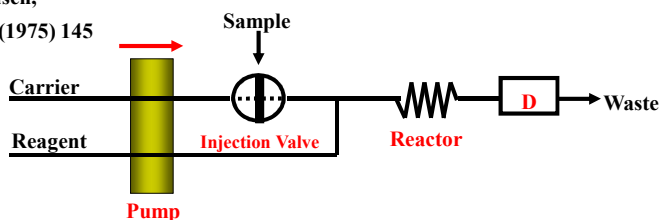


## Automatic assays by flow analysis

### 1<sup>st</sup> generation of flow injection: Flow Injection Analysis

J. Ruzicka, E.H. Hansen,

*Anal. Chim. Acta*, 78 (1975) 145

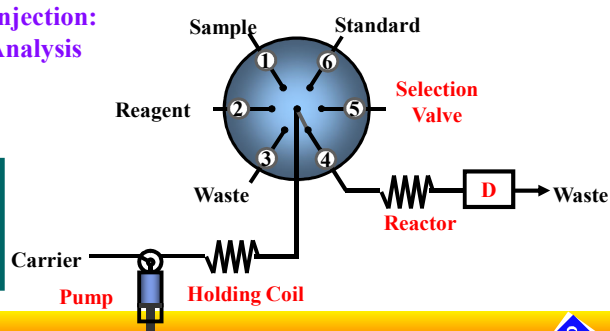


### 2<sup>nd</sup> generation of flow injection: Sequential Injection Analysis

J. Ruzicka, G.D. Marshall,

*Anal. Chim. Acta*, 237 (1990) 329

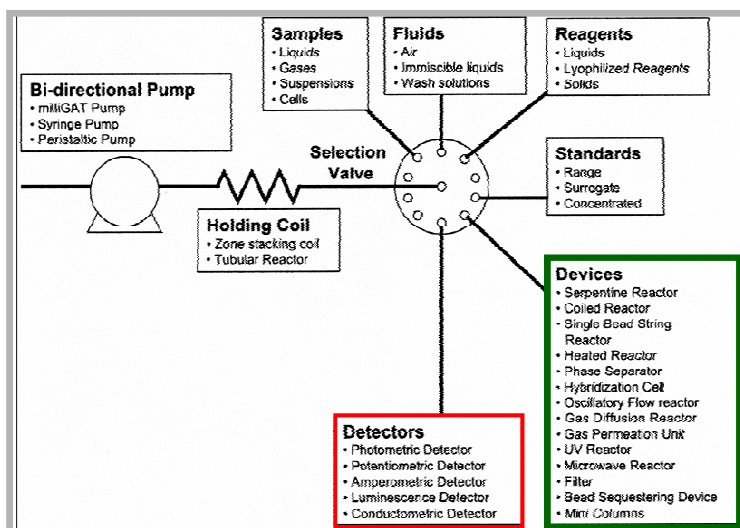
Programmable flow:  
unidirectional flow  
bi-directional flow  
stopped flow



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## Versatility of Sequential Injection Analysis

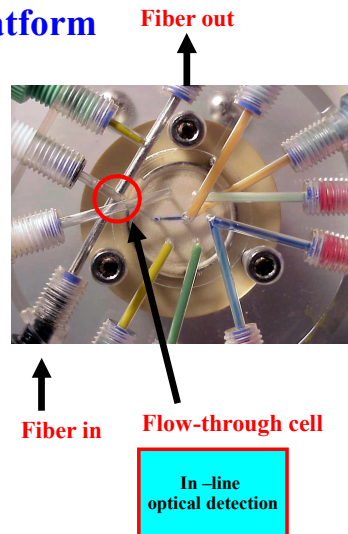
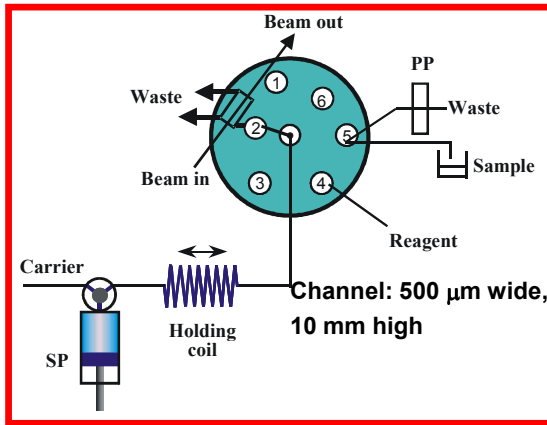


G.D. Marshall et al., *Anal. Chim. Acta*, 499 (2003) 29

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### 3rd Generation of flow injection: Lab-on-a-valve (LOV) microfluidic platform

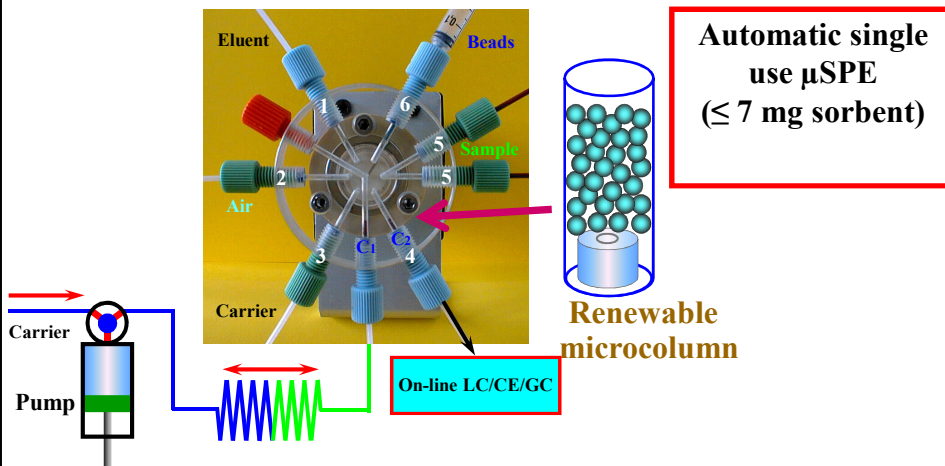


J. Ruzicka, Analyst 125 (2000) 1053

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### LOV - Bead Injection

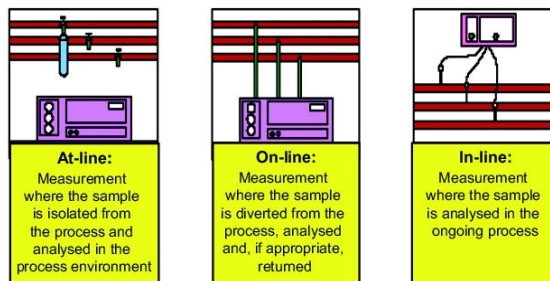


In-valve bead manipulation: Rod, frit or optical fiber restriction

M. Miró, E.H. Hansen, Anal. Chim. Acta, 750 (2012) 3-15



## Coupling of flow systems with analytical instrumentation (3 levels of automation)



### FLOW SYSTEMS :

**at-line:** automatic collection eluate/sample into an autosampler vial and robotic injection into the detector (no direct hyphenation)

**on-line:** interfacing the flow system and detector via a rotary valve (FI-HPLC, FI-FAAS) or transfer line (FI-ETAAS)

**in-line:** integration of detector in the flow system

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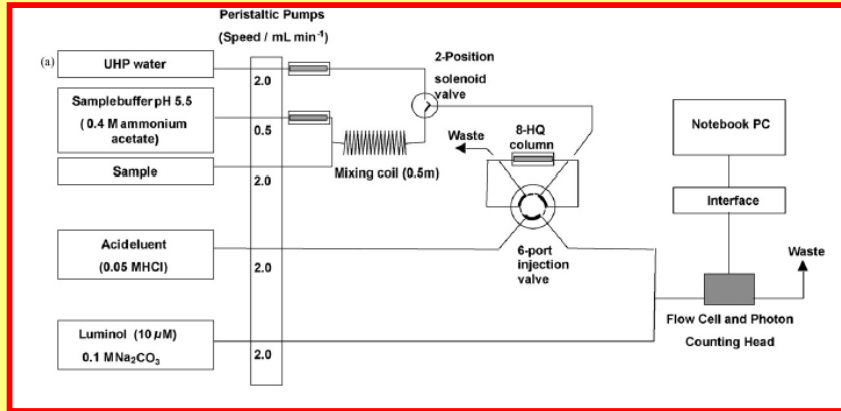
## Standard methods for environmental parameters

Parameter	Official method	Detection	Method/reaction	Dynamic linear range (mg/l)	Water matrices
<b>Ammonium</b>	EN/ISO 11732 (1997)	Photometry	Gas-diffusion (color change of pH indicator)	0.1-1.0 1.0-10	Ground, drinking, surface and wastewater
<b>Nitrite</b>	EN/ISO 13395 (1996)	Photometry	Griess-Ilosvay	0.01-0.1 0.1-1.0	Drinking, surface, ground and wastewater
<b>Oxidised nitrogen</b>	EN/ISO 13395 (1996)	Photometry	Cu-Cd reduction column/ Griess-Ilosvay	0.2-20 2.0-20	Ground, drinking, surface and wastewater
<b>Orthophosphate</b>	EN/ISO 15681 (2001)	Photometry	Molybdenum blue	0.01-1.0	Drinking, surface, ground and wastewater
<b>Dissolved organic phosphorous</b>	EN/ISO 15681 (2001)	Photometry	UV-photooxidation/ Molybdenum blue	0.1-10	Drinking, surface, ground and wastewater
<b>Chloride</b>	EN/ISO 15682 (2000)	Potentiometry and photometry	Mercury(II)thiocyanate (photometry) Ion-selective electrode (potentiometry)	1.0-10 10-100 100-1000	Surface, ground, drinking, wastewater
<b>Cyanide (total cyanide)</b>	EN/ISO 14403 (2000)	Photometry and amperometry	Gas-diffusion/ Chloramine-T method (photometry) UV-irradiation for total cyanide	0.01-0.1	Industrial effluents, waste, ground and surface

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## On-line/in-situ seawater measurements



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## On-line/in-situ seawater measurements

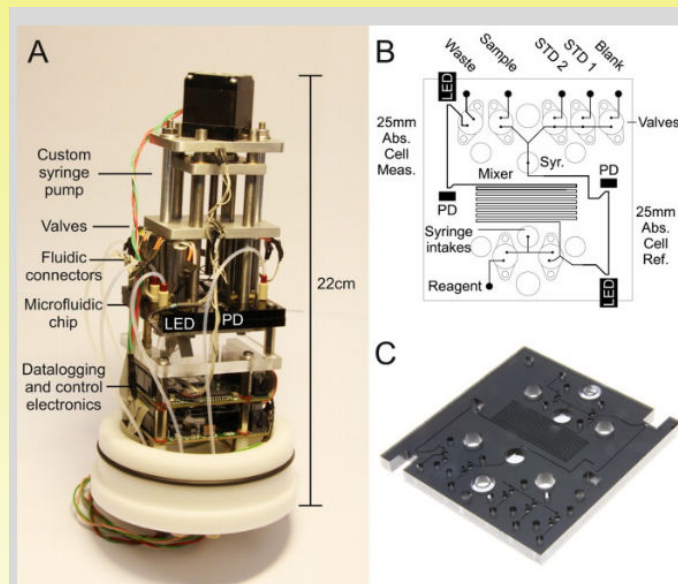
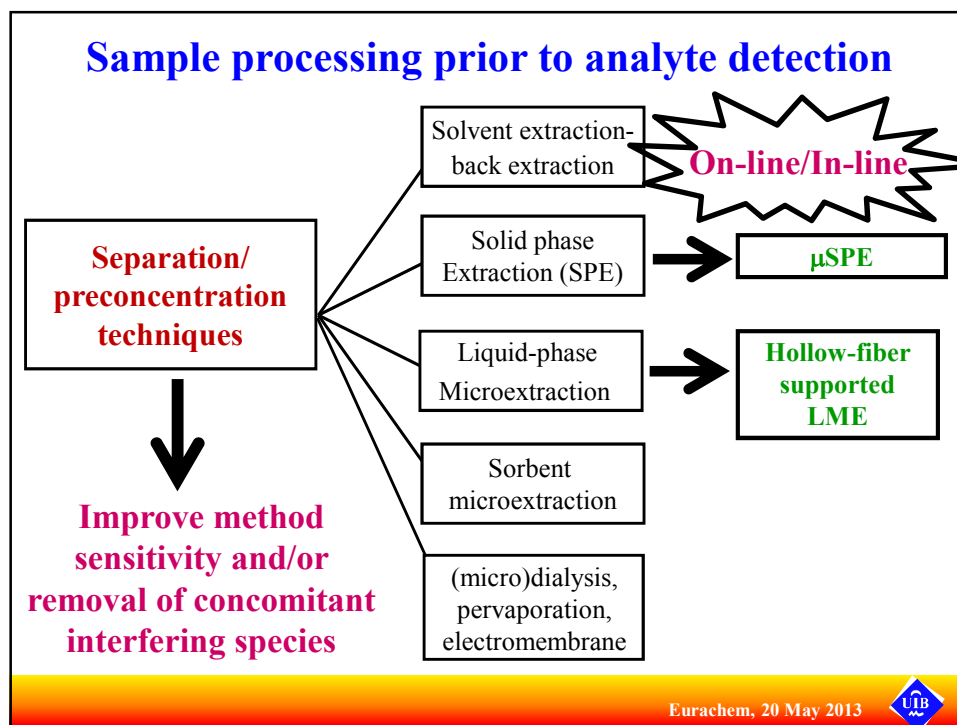


Fig. 1. (a) Photograph of the micro-analyser, including a custom syringe pump, valves, microfluidic chip and electronics. The system measures 22 cm high and 10 cm in diameter. (b) Microfluidic chip schematic. (c) Photograph of the chip prior to bonding. (micro-milled in fused-DMM)



### Method validation (single lab)

**Distinctive parameters in on-line sample preconcentration:**  
**Enrichment factor (EF), Enhancement factor (N), Retention efficiency (Re<sub>f</sub>), Concentration efficiency (CE) and Consumptive index (CI)**

1.  $EF = C_e / C_s = \text{Slope}_{ap} / \text{Slope}_{wp}$  (same experimental conditions)
2.  $N_t = N_1 \cdot N_2 \cdot N_3 \cdot N_n \cdot EF$
3.  $R_{ef} = m_e / m_s$        $EF = V_s / V_e \times R_{ef}$
4.  $CE = EF (f/60)$       **f should include replicate injections and calibration time!!!**
5.  $CI = V_s / EF$

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## Analytical validation in on-line preconcentration procedures

### Validation check-list: Fit for purpose!!!

- 1. Linear range (sensitivity):** Lack of fit ( $p > 0.05$ ) better than  $r^2$  (*standards processed like samples!!!*)
- 2. LOD:**  $S/N=3$ ,  $3s_{\text{blank}}$  criterion or  $S_{y/x}$  criterion
- 3. Repeatability:** Replicate injections using a single preconcentration column or single membrane separation unit
- 4. Intermediate precision:** Measurement of a set of samples using different preconcentration columns or membranes

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## Analytical validation of on-line preconcentration procedures

### Validation check list: Fit for purpose!!!

- 5. Selectivity:** Concentration of interfering species tolerated at the 5 or 10 % interference level (doped samples or standards)- Compare improvement against direct sample injection
- 6. Ruggedness:** Variation of signal ( $\pm 5-10\%$ ) upon slight change of experimental parameters. Recommendation: Surface response models for method optimization
- 7. Trueness:** CRM (same matrix!!!), reference standard method or doped samples (relative recoveries)

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### CASE study: $\mu$ SPE for low abundance determination of Cr(III) and Cr(VI) in hardwaters

#### Fundamental principles:

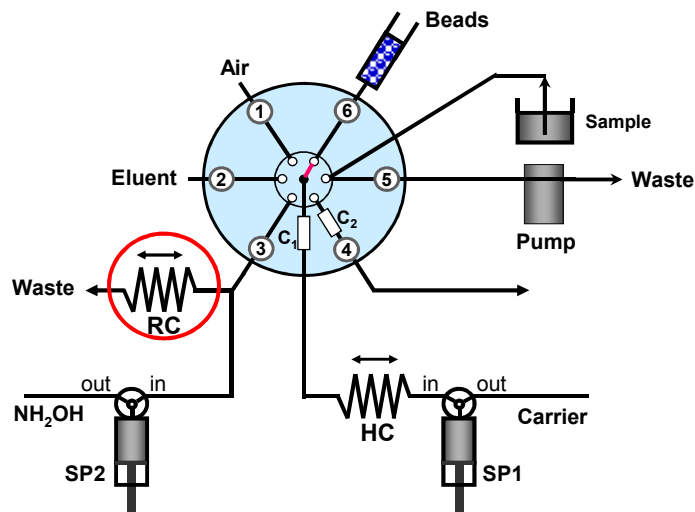
- ✓ Selective retention of Cr(III) onto a miniaturized Chelating Sepharose microcolumn in LOV (against alkaline-earth metals).
- ✓ In-line reduction of Cr(VI) to Cr(III) using aqueous hydroxylamine in open-tubular reactor
- ✓ Sequential determination of Cr(III) and total Cr
- ✓ On-line injection of eluate into ETAAS

✓ **Aim: Preconcentration of Cr for determination below MAC (WHO: 50 ppb for Cr, EPA: 100 ppb for Cr, New Public Health Goal in California of 20 ppt Cr(VI))**

X.-B. Long, M. Miró, E.H. Hansen, *J. Anal. At. Spectrom.*, 20 (2005) 1203



### CASE study: $\mu$ SPE for low abundance determination of Cr(III) and Cr(VI) in hardwaters



X.-B. Long, M. Miró, E.H. Hansen, *J. Anal. At. Spectrom.*, 20 (2005) 1203



### CASE study: $\mu$ SPE for low abundance determination of Cr(III) and Cr(VI) in hardwaters

Parameter	Cr(III)	Cr(VI)
Regression equation	1.0792 [Cr(III), $\mu\text{g L}^{-1}$ ]	0.7380 [Cr(VI), $\mu\text{g L}^{-1}$ ] - 0.0008
Correlation coefficient	0.9988	0.9990
Linear range/ $\mu\text{g L}^{-1}$	0.02-0.28	0.035-0.4
Sample volume/mL	1.8	1.8
Loading flow rate/mL $\text{min}^{-1}$	4.5	4.5
Maximum injection throughput/ $\text{h}^{-1}$	12	8
Eluent volume/ $\mu\text{L}$	25	25
Retention efficiency (%)	86	—
Reduction efficiency (%)	—	68
Enrichment factor	62	42
Concentration efficiency/ $\text{min}^{-1}$	12.4	5.6
Detection limit/ $\mu\text{g L}^{-1}$ ( $3\sigma$ )	0.010	0.020
Repeatability (%; 0.2 $\mu\text{g L}^{-1}$ , $n = 7$ )	2.4	2.2
Reproducibility (%; 0.2 $\mu\text{g L}^{-1}$ , $n = 6$ )	4.7	4.5

CRM: 1640-Trace elements in Natural Water ( $t_{\text{exp}} < t_{\text{crit}}$ )

X.-B. Long, M. Miró, E.H. Hansen, *J. Anal. At. Spectrom.*, 20 (2005) 1203



### CASE study: In-line LPME for separation and determination of Cr(VI) in soil extracts

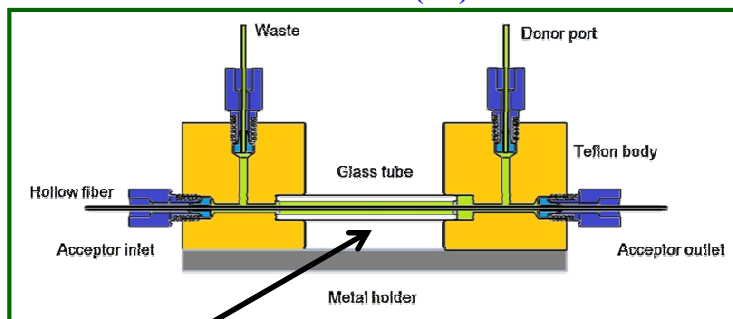
#### Fundamental principles:

- ✓ Clean-up of soil extracts (elimination of organic matter effects) for Cr(VI) analysis using Diphenylcarbazide (DPC) method.
- ✓ Hollow-fiber supported liquid membrane extraction containing anion-exchange ionic liquid in kerosene to extract Cr(VI) and release in the acceptor containing DPC
- ✓ Design of a portable analyzer for potential in-field screening of Cr(VI) in soils
- ✓ Automated membrane regeneration for unattended analysis

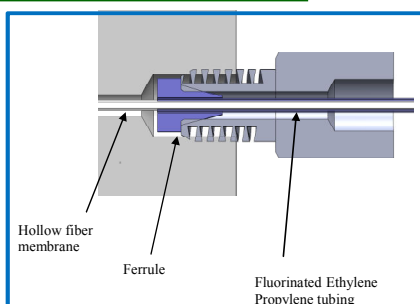
✓ **Aim: Isolation of Cr(VI) from humic/fulvic acids affecting spectrophotometric detection**

S. Nitiyanontakit, P. Varanusupakul, M. Miró, *Anal. Bioanal. Chem.*, 405 (2013) 3279

**CASE study: In-line LPME for separation and determination of Cr(VI) in soil extracts**

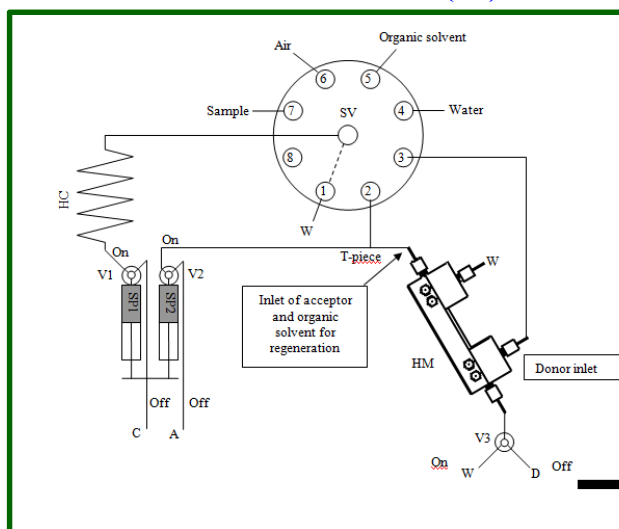


Hollow-fiber



S. Nitiyanontakit, P. Varanusupakul, M. Miró,  
*Anal. Bioanal. Chem.*, 405 (2013) 3279

**CASE study: In-line LPME for separation and determination of Cr(VI) in soil extracts**



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*Anal. Bioanal. Chem.*, 405 (2013) 3279



## Analytical method performance

Analytical parameter	Value
Calibration curve	$y=0.8881x-0.0026$ ; $y=$ absorbance (AU); $x=$ [Cr(VI)] in $\text{mg L}^{-1}$ ( $R^2 = 0.9963$ )
Linear working range	30 – 500 $\mu\text{g L}^{-1}$
LOD	4.6 $\mu\text{g L}^{-1}$
LOQ	15.3 $\mu\text{g L}^{-1}$
Repeatability (250 $\mu\text{g L}^{-1}$ , $n=7$ )	4.2 %
Intermediate precision (250 $\mu\text{g L}^{-1}$ , 5 days)	9.6 %
Extraction efficiency (%)	13.2
Enrichment factor	10.9

Extraction time and membrane regeneration: 14 min

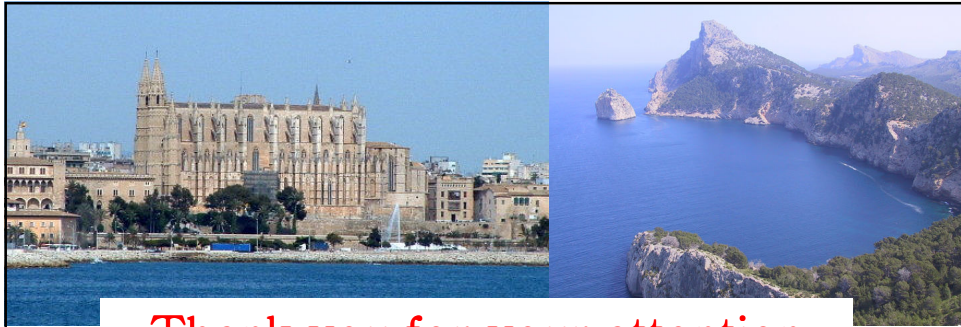
Sample Volume: 2.8 mL

2710 (NIST soil) preceded by the EPA alkaline digestion method 3060A- Need for standard addition method

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## Validation of on-line preconcentration methods

- ✓ Optimization of analytical properties as per method purpose: preconcentration and/or sample cleanup
- ✓ Selection of suitable flow-based system for implementation of in-line/on-line sample pretreatment as a front end to detection systems
- ✓ Characteristic criteria should be evaluated for investigation of analytical performance of preconcentration/separation methods
- ✓ Flow-based microextraction methods meet green chemical principles and decrease systematic errors (entirely enclosed systems)



Thank you for your attention

