

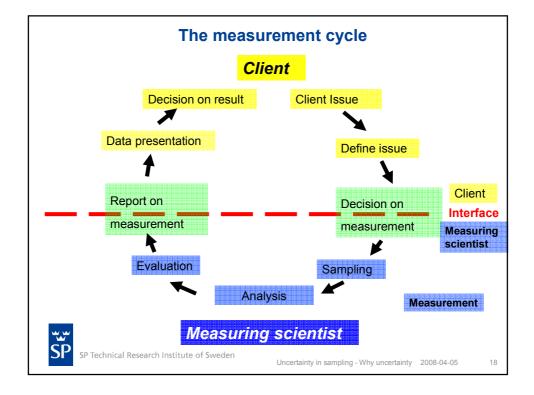
	Sa	mple 1				Sample 2		Range
x _{i11}	x _{i12}	Range	Mean	x _{i21}	x _{i22}	Range	Mean	Measurement
402	325	77	363.5	361	351	10	356	7.5
382	319	63	350.5	349	362	13	355.5	5
332	291	41	311.5	397	348	49	372.5	61
280	278	2	279	358	321	37	339.5	60.5
370	409	39	389.5	378	460	82	419	29.5
344	318	26	331	381	392	11	386.5	55.5
297	333	36	315	341	315	26	328	13
336	320	16	328	292	306	14	299	29
372	353	19	362.5	332	337	5	334.5	28
407	361	46	384	322	382	60	352	32
		36.5				30.7		32,1
¥			Mean analy:	-		µg/100 g		range for urement

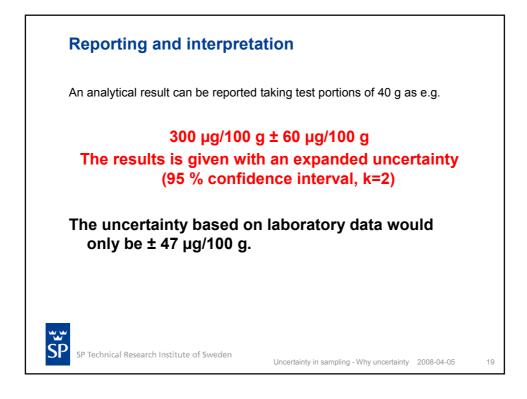
Parameter	Vitamin A µg/100g	Comment
Mean range from duplicates	33,6	
Stand dev.	29,8	s = range/1.128
estimated from range	27,0	141150/11120
Results – Measurement (n=		141190/11120
Results – Measurement (n=	2) Vitamin A	
Results – Measurement (n= Parameter	2) Vitamin A µg/100g	

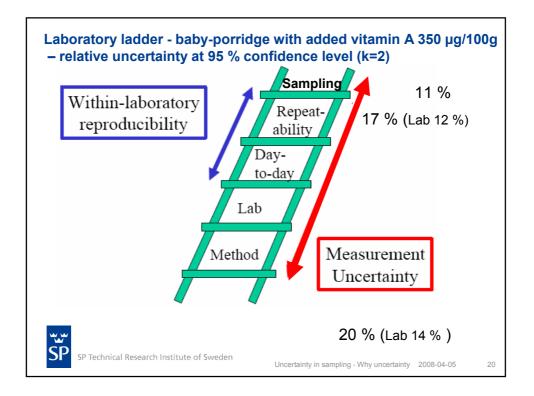
$s_{sampling} = \sqrt{s_{measi}^2}$	irement – S	,2 analysis
Parameter	Vitamin A µg/100g	Comment
Measurement standard dev.	28,5	Measurement (sampling + analytical, n=2)
Analysis – standard dev.	29,8	Analytical part (n=1)
Sampling- standard dev.	19,1	$=\sqrt{28,5^2-(29,8/\sqrt{2})^2}$

U=2	$2 \cdot u_c$		
	s – stand dev µg/100g	RSD ¹ %	U relative %
Sampling	19,1	5,5	11
Analysis	29,8	8,5	17
Measurement	35,4	10,1	20
¹ RSD % at a level	of 350 µg vitamin A/1	00g	

Measurement uncertainty higher than	laboratory reported by la	boratory
Parameter	RSD %	Comment
Repeatability – this study	8,5	Use this value
Repeatability – from laboratory	6	
Parameter	U %	Comment
Measurement uncertainty – this study	20	Use this value!
Analytical uncertainty – from laborator	y 14	







Expanded Uncertainty			Target variability
Sampling	Analytical	Measurement	Typical productio variation
11 %	17 %	20 %	16 % (± 2 RSD)

